

# Milliken Sustainability

*At Milliken, sustainability is core to our culture. We believe a healthy enterprise and healthy earth are vitally linked. We care about and respect each other, our customers, and the world we share. While we hold ourselves accountable to the highest ethical standards, we derive our greatest satisfaction from creating innovations that help solve the world's problems at a human level—adding value to people's lives, improving health and safety, and making this world sustainable.*

## Examples of Our Commitment

- All Milliken Carpet products are free of the 15 Red List chemicals defined in the Living Building Challenge
- All global Milliken products are third party certified carbon neutral by the Leonardo Academy. Carbon dioxide created in the manufacturing of all Milliken products globally is offset through company owned sustainably managed forests and green energy producing facilities.
- 46% of the energy used in the manufacture of our carpet is renewable through company owned hydroelectric facilities and local landfill methane gas harvesting.
- Product Life Cycle Assessments (LCA) are used for New Product Development. Milliken has used the Design for Environment (DfE) process for our commercial carpet products since 2002. Our Comfort Plus® polyurethane backed cushion increases the life of carpet more than 40%.
- Milliken Carpet tile products have Environmental Product Declarations (EPD's) that are third party certified by Underwriters Laboratory (UL).
- Zero waste to the landfill from our Milliken US carpet manufacturing facilities since 1992.
- All Milliken Carpet products are 3rd party certified NSF-140 Gold or Platinum.
- All U.S. plants are certified as OSHA VPP STAR Sites
- All carpet manufacturing sites are ISO-14001 Certified—the highest global standard for environmental responsibility.
- First US carpet manufacturer to obtain carpet manufacturing certification for the ISO 9000 Series Standard for quality.
- Continuous improvement for reduction of energy and water consumption for carpet manufacturing ongoing since 1980's.
- Milliken has also demonstrated a commitment to transparency by disclosing the components of our commercial carpet tile products through Declare®, a voluntary labeling program and database operated by the International Living Future Institute™, and complies with the Red List Imperative of the Living Building Challenge™.

